

DART AEROSPACE LTD
Description: Wearplate
Dwg: D3321 Rev. A page 1

Sue/Suzanne
transfer costs from
P601.565

Work Order:	23437
Part Number:	D3321-2
Qty:	2
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	u	05.05.25	2
2	PG	Issue P/O: <u>2007983</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3321 Possible Supplier: Industrial Laser Material release note is required	u	05.03.05	
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CL	05/05/25	2
4	QC6	Inspect dimensions as per inspection template D3321-2T1	u	05.05.25	2
5	GA	Deburr if necessary	u	05.05.25	2
6	GB	Form using DT8179 Die as per Dwg D3321 Dwg Rev: <u>A</u>	u	05.05.25	2
7	QC6	Inspect dimensions as per Dwg D3321	2	05.05.25	2
8	WS	Weld hard surface using D3321-2T3 as per QSI 004 and Dwg D3321 Dwg Rev: _____ Qty Part Number Description Batch A/R N/A 7560 Hardcoat Rod m16901	u	05.05.25	2
9	QC9	Inspect weld	2	05.05.26	2
10	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	u	05.05.27	2
11	QC3	Inspect Powder Coat	u	05.06.01	2
12	ST	Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd. P/N: D3321-2, B/N: BXXXXX For Product Eligibility see PDA04-17 and Stock	u	05.06.01	2
13	AC	Cost / part: <u>58.40</u>	Sue	05.06.23	2
14	DC	Close W/O <u>58.40</u> Inspect Level 21	u	05.06.28	2

Rev	Date	Change	Revised By	Approved
A	05.05.12	New issue	KJ/JLM	<i>[Signature]</i>

PRELIMINARY ISSUE